

86564

Page 1

N900040100

Setup Start *NS1*

Stop *NS2*

5

Cust Item ID:

5

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

[illegible]

86564

July-05-12 10:38:00 AM

N900040100

Setup Start *NS1*

Stop *NS2*

Start Date: 7/05/12 **Start Qty:** 5.00 ***5***

Required Date: 7/16/12 **Req'd Qty:** 5.00 ***5***

Customer:

Run Start *NR1*

Approvals: _____ **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____

Stop *NR2*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

170

170

Packaging

Packaging

Identify as per dwg & Stock Location: 27 FW

Set Up/
Run Hours

0.00

Memo

0.00

180

180

QC

Quality Control


QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

52 ——— 80
12-7-23.

12/7/23 

MF
12-07-23

Picklist Print

July-05-12 10:37:59 AM

Page 1

Work Order ID: 86564

Parent Item: D3912-041

Parent Item Name: Eyebolt Receiver Assembly

Start Date: 7/05/12

Required Date: 7/16/12

Start Qty: 5.00

Required Qty: 5.00

Comments: IPP RevA: new issue DD 09.11.18 verified by:EC
seq110 ***IF PLUNGER GOES IN TO DEEP, INSTALL A WASHER (AN960C516L) IF
NECESSARY BETWEEN PLUNGER AND D3912-1. YOU MAY HAVE TO ENLARGE WASHER
HOLE FOR IT TO FIT*** DD verf:JLM IPP REV:C AS PER REV B 10-08-05 JLM
VERIFIED:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
NAS1149C0663R Washer		Purchased	No				Each	158.0000		5		7/12/07/20	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST297		158							
				116893		158							
D3912-1 Eyebolt		Manufactured	No			100	Each	14.0000	1	5		7/12/07/20	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				FG091		-12							
				69593		0							
				ST070		14							
				77073		2							
				86020		12							
				ST091		12							
D3912-3 Eyebolt Block		Manufactured	No			100	Each	11.0000	2	10		7/12/07/20	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST070		11							
				85755		11							
D3912-5 Eyebolt Plate		Manufactured	No			100	Each	23.0000	2	10		7/12/07/20	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST070		23							
				83367		3							
				86515		20							

Picklist Print

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Work Order ID: 86564

Parent Item: D3912-041

Parent Item Name: Eyebolt Receiver Assembly

Start Date: 7/05/12

Required Date: 7/16/12

Start Qty: 5.00

Required Qty: 5.00

D3801-1 Manufactured No Each 74.0000
Hand Retractable Spring Plunger

Location	Loc Qty	Loc Code
ST064	74	
75178	10	
81860	24	
82615	40	

MS20615-4M20 Purchased No 100 Each 136.0000
RIVET

Location	Loc Qty	Loc Code
FP	7	
120644	7	
GA	129	
119546	26	
121339	9	
121463	94	

MS21209-F615 Purchased No Each 78.0000
Heli-Coil

Location	Loc Qty	Loc Code
ST304	78	
121561	78	

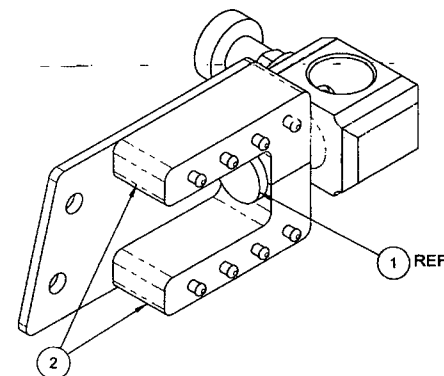
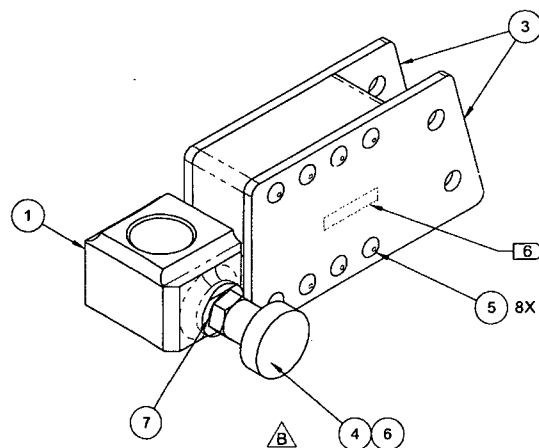
5 7/12/07/20
8 40 7/12/07/20
112 24/16
180
22 7/12/07/20
5

July-05-12 10:38:00 AM

Shop Packet Print

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ITEM	QTY -041	P/N	DESCRIPTION
	X	D3912-041	EYEBOLT RECEIVER ASSY
1	1	D3912-1	EYEBOLT
2	2	D3912-3	EYEBOLT BLOCK
3	2	D3912-5	EYEBOLT PLATE
4	1	D3801-1	SPRING PLUNGER
5	8	MS20615-4M20	RIVET
6	1	MS21209-F615	HELICAL
7	1	NAS1149F0332P	WASHER



SUPPLEMENTAL ISO VIEW
(EYEBOLT PLATE REMOVED
TO SHOW INTERIOR FEATURES)

W/O 8/6/84

D3912-041 EYEBOLT RECEIVER ASSY

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N D3912-041 USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT -041: 1.58 lbs

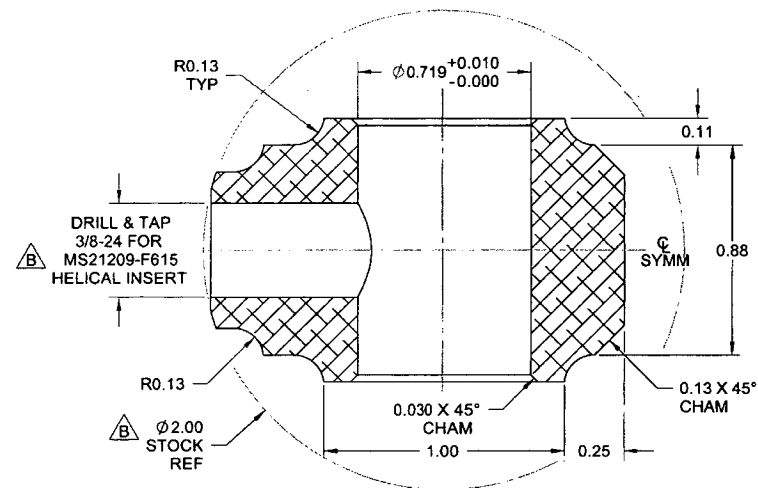
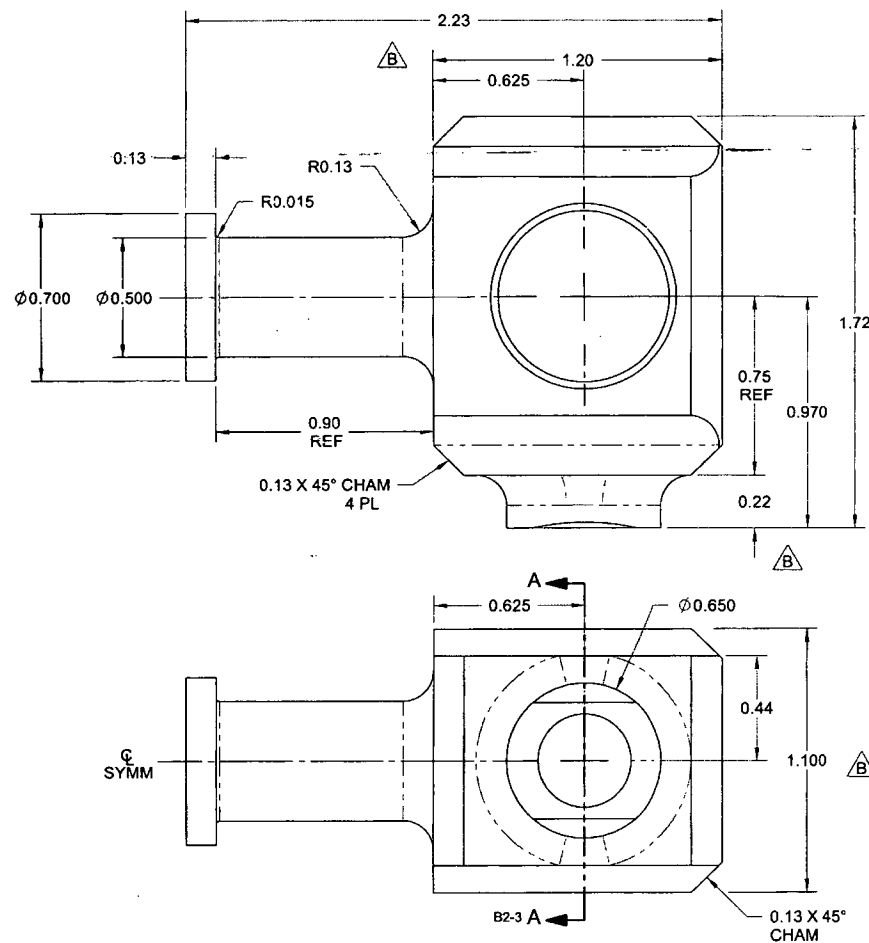
RELEASED
2010-07-16
WJ

B	D3801-1 WAS D3810-1 SPRING PLUNGER; D4028-041 RMV; MS21209-F615 WAS MS21209-C610 HELICAL; (1) WASHER NAS1149C0683R ADDED; BOSS ADDED TO D3912-1.	JPH	10.08.28
A	NEW ISSUE	JPH	10.03.04
REV.	DESCRIPTION	BY	DATE
DESIGN	<i>ASS</i>		
DRAWN	<i>WJ</i>		
CHECKED	<i>WJ</i>		
MFG. APPR.	<i>WJ</i>		
APPROVED	<i>WJ</i>		
DE APPR.	<i>WJ</i>		
DATE	10.06.28		

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. **D3912** REV. B
SHEET 1 OF 3
TITLE **EYEBOLT RECEIVER ASSY** SCALE NTS

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SECTION A-A B6-3

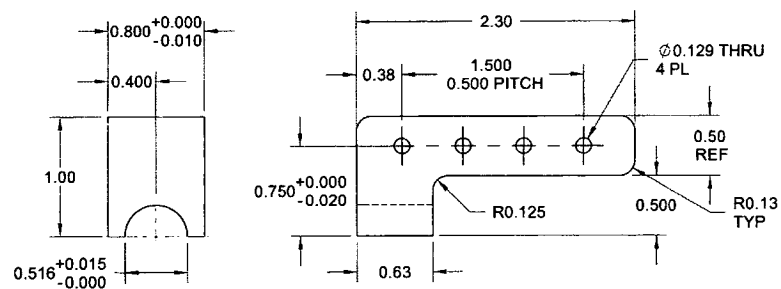
RELEASED
2010-07-16

D3912-1 EYEBOLT

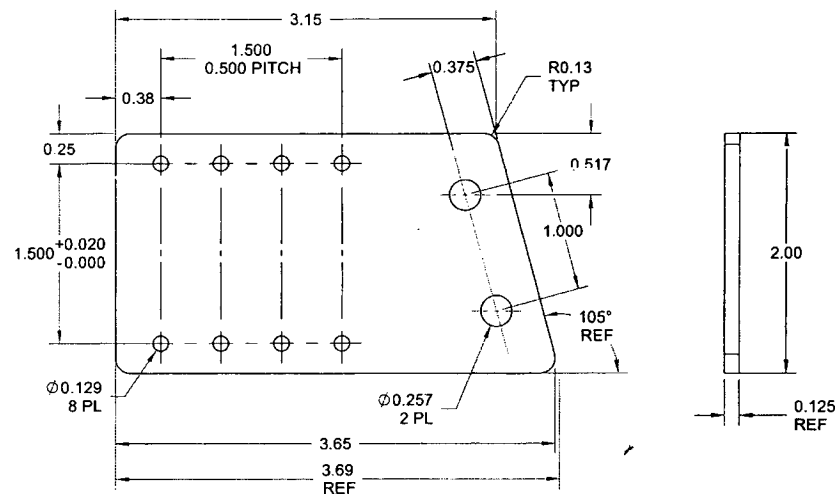
NOTES:

- 1) MATERIAL: 303/304/316 STAINLESS STEEL ROUND BAR, PER ASTM A276 OR ASTM A582
REF DART SPEC M303R OR M304R
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: ID AT ASSEMBLY
- 7) WEIGHT: 0.45 lbs

DESIGN	ALS	DART AEROSPACE LTD	
DRAWN	11	HAWKESBURY, ONTARIO, CANADA	
CHECKED	11	DRAWING NO.	REV. B
MFG. APPR.	11	D3912	SHEET 2 OF 3
APPROVED	11	TITLE	SCALE
DE APPR.	11	EYEBOLT RECEIVER ASSY	NTS
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D3912-3 EYEBOLT BLOCK



D3912-5 EYEBOLT PLATE

NOTES:

1) MATERIAL -3: 303/304/316 STAINLESS STEEL BAR, PER ASTM A276
REF DART SPEC M303B OR M304B

-5: 303/304/316 STAINLESS STEEL SHEET ANNEALED 2B, 0.125 THK
PER MIL-S-5059 OR AMS 5513/5524 OR ASTM A240 OR ASME 5A240
REF DART SPEC M303S11GA OR M304S11GA

2) FINISH: NONE

3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED

4) UNITS: INCHES UNLESS OTHERWISE NOTED

5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX

6) IDENTIFICATION: ID AT ASSEMBLY

7) WEIGHT -3: 0.30 lbs

-5: 0.24 lbs

RELEASED
2010-07-16
mp

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DRAWN	AS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	AS	DRAWING NO.	REV. B
MFG. APPR.	AS	D3912	SHEET 3 OF 3
APPROVED	AS	TITLE	SCALE
DE APPR.	AS	EYEBOLT RECEIVER ASSY	NTS
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